## **Company Preferences - Production**

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## **Production**

Under the Production Section of your Company Preference, you can edit specific settings pertaining to your work order in the Production stage. By selecting some of the choices under this company preference, you can control how the components on your work order are processed and how work order instruction will be passed on to the production floor. Keep in mind there are two tabs, General and Advanced.

You can set up the following work order options under the General tab:

- **Disable Production** (Turning off the Production Process in Order Time)
- Copy bill of materials instructions to work order instructions.
- Allocate components when a work order is created.
- Change status to Ready when a Step's components are fully allocated.
- Use only available locations or bins when allocating components on a work order.
- Warn when the work order is finished and components are not fully allocated.
- Automatically add quantity when finishing a Work Order.

Allow BOM components to be percentages. Allows you to add components by percentage instead

• of quantity.

When cloning an Assembly, also clone all its Revisions. Cloning an Assembly Item will retain all of its

BOM Revisions.

Admin + Company Preferences							
Company Preferences		Save Reset					
Section	Production						
General	Disable Production						
Activities							
Doc #s	General Advanced						
Items	General						
Inventory	Copy bill of materials instructions to work order instructions.						
Sales	2 Allocate components when a work order is created.						
Shipping	Change status to Ready when a Step's components are fully allocated.						
Payments	Use only available locations or bins when allocating components on a work order.						
Purchasing	Vern when work order is finished and components are not fully allocated.						
Receiving	Automatically add quantity when finishing a work order.						
Production	Allow BOM components to be percentages						
Lot / Serial #s							
Mobile							
Mail and Calendar Integration							

Click Save when done.

On the Advanced Tab you have more features you can manage.

- Enable Splitting. When you want to Finish a work order partially, you can finish the work order while creating a 2nd work order for the remaining quantity.
- Enable Drill Down: When you want to create work orders for sub-assemblies within a work order.
- Enable Flatten: When you want to remove the BOM structure of 'Phantom BOMs' and show only the components on the work order.
- Enable Batch Quantity:
- Enable BOM Revisions: Allows you to save the same finished good using different components.
- Enable Production Orders: See Production Orders
- Enable 'Part Of' for work order components
- Don't allow closing non-fully allocated work orders
- Deny adding items to Work Orders not on the Bill of Materials.
- And the ability to set Default Steps and Step UOMs.

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	Section		Production				
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11 111-2 ∳ 104772 ∳ 104572	Shipping		Enable Flatte				
	Payments		Enable Batch	h Quantity			
	Purchasing		Enable BOM	Revisions			
	Receiving		Enable Prod				
	Production		Enable 'Part				
	Lot / Serial #s		Deny adding				
	Repair Orders		Change status of the current step only when changing status on the work order list When setting Quantity produced on new Work Orders, update component required quantities proportionally				
	Rentals		When creating				
	Mobile			ntity on new Work Orders from			
	Mail and Calendar Int	tegration		components to be percentages			
			Use the Pron	mise Date instead of the actual	ate Finished when the Promise Date is in the past. (Use this to backdate Work Orders)		
			After finishin	ng a Work Order with Linked Si	s Orders or Linked Work Orders, create the corresponding Ship Doc OR allocate to the correspondin	ng Work Order.	
			🗌 After finishin	ng a Work Order with Linked Si	Orders or Linked Work Orders, allocate to the corresponding Sales Order or Work Order.		
			_		les Order, copy the Item's description.		
			Vhen clonin	ig an Assembly, also clone all it	evisions		
			Default Step				

Click Save when done.